

# BEND TUBES WITH ONE HAND.

Brains and brawn. Thanks to a spring-loaded ratcheting lever, you can knock out a bend up to 90 degrees without breaking a sweat. And a quick-release button lets you free the tube with ease and without damage. It's time to add a little comfort to the cramped and uncomfortable.

1. Remove the bender from the case, and release the handle using the slide lock located on the right side of the tool.
2. Remove the compact bar from the case, and locate the size of tubing you want to bend. Then, with the correct size facing upward, snap the bar onto the body.
3. Ensure that the ratchet bar is in the start position by pressing the green release trigger located under the body.
4. Locate the correct size of bending mandrel, and slide the square hole onto the ratchet bar with the size facing upward.
5. Using the color-coding on the mandrel, rotate the bending shoes on the compact bar until the color that faces the mandrel matches the color on the mandrel.
6. Place the tube between the mandrel and the compact bar, and squeeze the lower handle to advance the ratchet bar and mandrel forward to bend the tube to the desired angle.
7. When the desired bend angle has been achieved, release the lower handle and press the release trigger located under the body to retract the mandrel and ratchet bar to the start position.
8. Remove the bent tube, and admire your work.

